

**PRODUCT DESCRIPTION** A two pack epoxy filler.

**INTENDED USES** For use as an anode shield and as a filler for pitted steel.

For use at Newbuilding, Maintenance & Repair or On Board Maintenance.

PRODUCT INFORMATION

Colour EAA820-Grey
Finish/Sheen Not applicable
Part B (Curing Agent) EAA821

Volume Solids 100% (ISO 3233:1998)

Mix Ratio 1.00 volume(s) Part A to 1 volume(s) Part B

Typical Film Thickness 6000 microns dry (6000 microns wet) for use as an Anode Shield, up to

20,000 microns may be used as a filler

Theoretical Coverage 0.17 m²/litre at 6000 microns dft, allow appropriate loss factors

Method of Application Trowel

Flash Point (Typical) Part A 65°C; Part B 62°C; Mixed 62°C

Induction Period Not required

10°C **Drying Information** 5°C 23°C 35°C Touch Dry [ISO 9117/3:2010] 10 hrs 9 hrs 6 hrs 2 hrs Hard Dry [ISO 9117-1:2009] 48 hrs 42 hrs 12 hrs 24 hrs Pot Life 60 mins 20 mins 4 hrs

Overcoating Data - see limitations Substrate Temperature

5°C 10°C 23°C 35°C Max Min Max Min Max Min M

**XInternational** 

 Overcoated By
 Min
 Max
 Min
 Max
 Min
 Max
 Min
 Max

 Intergard 821
 48 hrs
 7 days
 42 hrs
 5 days
 24 hrs
 48 hrs
 12 hrs
 24 hrs

Note May be overcoated with Intergard and Intertuf products, consult International Paint for specific recommendations.

**REGULATORY DATA** 

voc

74 g/lt as supplied (EPA Method 24)

126 g/kg of liquid paint as supplied. EU Solvent Emissions Directive (Council

Directive 1999/13/EC)

48 g/lt Chinese National Standard GB23985

**Note:** VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

### **Epoxy Filler**

SYSTEMS AND COMPATIBILITY

Consult your International Paint representative for the system best suited for the surfaces to be protected.

**XInternational** 

#### SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated should be clean, dry and free from contamination.

High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

### **ANODE SHIELDS**

### NEWBUILDING/MAJOR REFURBISHMENT

Where necessary, remove weld spatter and smooth weld seams and sharp edges.

Abrasive blast clean to Sa2½ (ISO 8501-1:2007). If oxidation has occurred between blasting and application of Intergard 821, the surface should be reblasted to the specified visual standard.

#### REPAIR

Prepare bare areas of steel by blasting to Sa2½ ISO 8501:1. Feather or chip back surrounding area to a sound edge. Roughen the exposed edge of the existing Intergard 821 to provide a mechanical key. Overlap the Intergard 821 onto this abraded area.

#### PITS

Blast out to Sa2½ ISO 8501-1:2001. If cleaning cannot be carried out effectively by blasting, mechanically grind out the pits using a suitable carborundum head.

Apply appropriate primer before oxidation occurs.

Apply the Intergard 821 within the overcoating interval specified for the primer, (consult relevant primer data sheet). Ensure that the area is clean and dry prior to application of Intergard 821.

Consult your International Paint representative for specific recommendations.

#### NOTE:

For use in Marine situations in North America, the following surface preparation standards can be used: SSPC-SP10 in place of  $Sa2\frac{1}{2}$  (ISO 8501-1:2007)



# **%International**

### **Epoxy Filler**

APPLICATION Other

Knife or Trowel

Mixing Combine 1 part EAA820 with 1 part EAA821 by volume and thoroughly mix to a uniform colour. Mix only the

amount that can be used within the pot life.

Thinner DO NOT THIN!

Airless Spray Not applicable

Conventional Spray Not applicable

Brush Not applicable

Roller Not applicable

Cleaner International GTA822

Work Stoppages and Cleanup Monitor material conditions, do not exceed pot life limitations. Clean all equipment immediately after use with

International GTA822.

Welding In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be

emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and

Cuttina.'

SAFETY All work involving the application and use of this product should be performed in compliance with all

relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods

and work environment.

**EMERGENCY CONTACT NUMBERS:** 

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

China - Contact (86) 532 83889090 R.O.W. - Contact Regional Office



### LIMITATIONS



This product will not cure adequately below 5°C. For maximum performance the curing temperature should be above 10°C. In humid conditions, the surface of Intergard 821 may develop a "sweat" which must be washed off with fresh

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

UNIT SIZE	Unit Size	Part A Vol	Part A Vol Pack		Part B Vol Pack			
	5 lt	2.5 lt	2.5 lt	2.5 lt	5 It			
For availability of other unit sizes consult International Paint								
UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight						
	5 lt	4.42 Kg						
STORAGE	Shelf Life	24 months at 25°C. Subject to reinspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.						

#### WORLDWIDE AVAILABILITY Consult International Paint.

### **IMPORTANT NOTE**

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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