

Balloxy HB Lumi

Product description

This is a two component polyamine cured epoxy mastic coating. It is a surface tolerant, high solids, high build product with luminous pigments to aid application and inspection. Specially designed for areas where optimum surface preparation is not possible or desired. Provides long lasting protection in environments with high corrosivity. Can be used as primer, mid coat or finish coat in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanised steel, stainless steel, aluminium and a range of aged coating surfaces. It can be applied at sub zero surface temperatures.

Typical use

Specially designed for maintenance and repair of dedicated water ballast tanks on vessels and offshore structures. Can be inspected with specific UV lamps in order to ease inspection and holiday detection.

Approvals and certificates

Approved for PSPC for Water Ballast Tanks according to IMO Res. MSC 215(82)

Additional certificates and approvals may be available on request.

Colours

beige, green

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	82 ± 2 %
Gloss level (60 °)	ISO 2813	semi gloss (35-70)
Flash point	ISO 3679 Method 1	35 °C
VOC-Solvent Emission Directive	SED (1999/13/EC)	173 g/kg

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss level: According to Jotun Performance Coatings' definition.

Recommended film thickness per coat

Film thickness and spreading rate	Dry film thickness (µm)	Wet film thickness (µm)	Theoretical spreading rate (m ² /l)
Minimum	150	180	5,5
Maximum	300	365	2,7
Typical	175	213	4,7

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Stainless steel	Abrasive blast cleaning to achieve a surface profile using approved non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.	Abrasive blast cleaning to achieve a surface profile using approved non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Aluminium	Abrasive blast cleaning to achieve a surface profile using approved non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.	Abrasive blast cleaning to achieve a surface profile using approved non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Galvanised steel	The surface shall be clean, dry and appear with a rough and dull profile.	Light brush blasting using non-metallic abrasive leaving a clean, rough and even pattern.
Shop primed steel	Clean, dry and undamaged shop primer (ISO 12944-4 6.1)	Sa 2 (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)

Application

Application methods

The product can be applied by

- Spray: Use airless spray.
- Brush: Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
- Roller: May be used for small areas. Not recommended for first primer coat. Care must be taken to achieve the specified dry film thickness.

Product mixing ratio (by volume)

Balloxy HB Lumi Comp A	5	part(s)
Balloxy HB Light Comp B	1	part(s)

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 17

Guiding data for airless spray

Nozzle tip (inch/1000): 19-23
Pressure at nozzle (minimum): 150 bar/2100 psi

Drying and Curing time

Substrate temperature	10 °C	23 °C	40 °C
Surface (touch) dry	8 h	4 h	2 h
Walk-on-dry	24 h	10 h	4 h
Dried to over coat, minimum	24 h	10 h	4 h
Dried/cured for service	14 d	7 d	2 d
Dried/cured for immersion	7 d	2 d	1 d

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and within the DFT range of the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness. Dry sand sprinkled on the surface can be brushed off without sticking to or causing damage to the surface.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dried to over coat, minimum: The shortest time allowed before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Dried/cured for immersion: Minimum time before the coating can be permanently immersed in sea water.

Induction time and Pot life

Paint temperature	23 °C
Induction time	10 min
Pot life	2 h

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	90 °C	90 °C
Immersed, sea water	50 °C	60 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: inorganic zinc shop primer, epoxy, epoxy mastic

Subsequent coat: epoxy mastic

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Balloxy HB Lumi Comp A	15	20
Balloxy HB Light Comp B	3	5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

Balloxy HB Lumi Comp A 48 month(s)

Balloxy HB Light Comp B 48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

Products primarily meant for use as primers and antifoulings may have slight color variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
